

General Assembly Guidelines Cont'd.



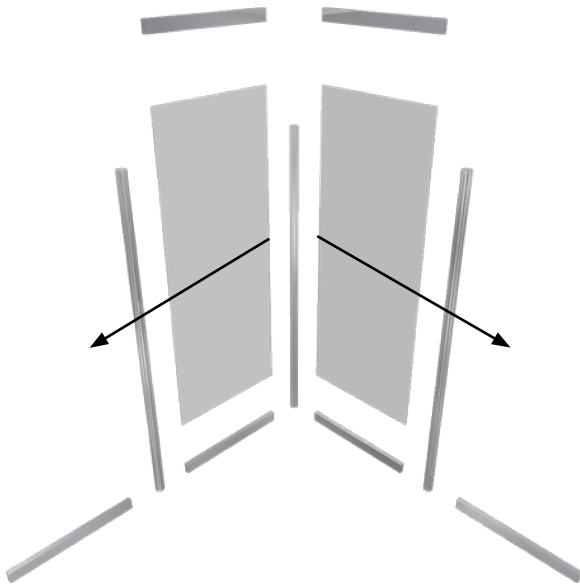
POST SPIGOT INSERTION

The post sections are attached by spigot inserts which slide into the upper pieces. When extra reinforcement is needed, connectors are used which slip into the vertical post grooves and are secured with set screws. (Note: tighten only until snug- *Do not overtighten.*)



POST/RAIL ASSEMBLY

To attach the rail sections to the vertical posts, first insert the clawed ends of the rails into the vertical slots of the posts. After adjusting to the correct height, insert the supplied key wrench into the rail end screw sockets, and secure with a 1/4 - 1/2 clockwise turn of the screw. (Note: tighten only until snug- *Do not overtighten.*)



ASSEMBLY ORDER

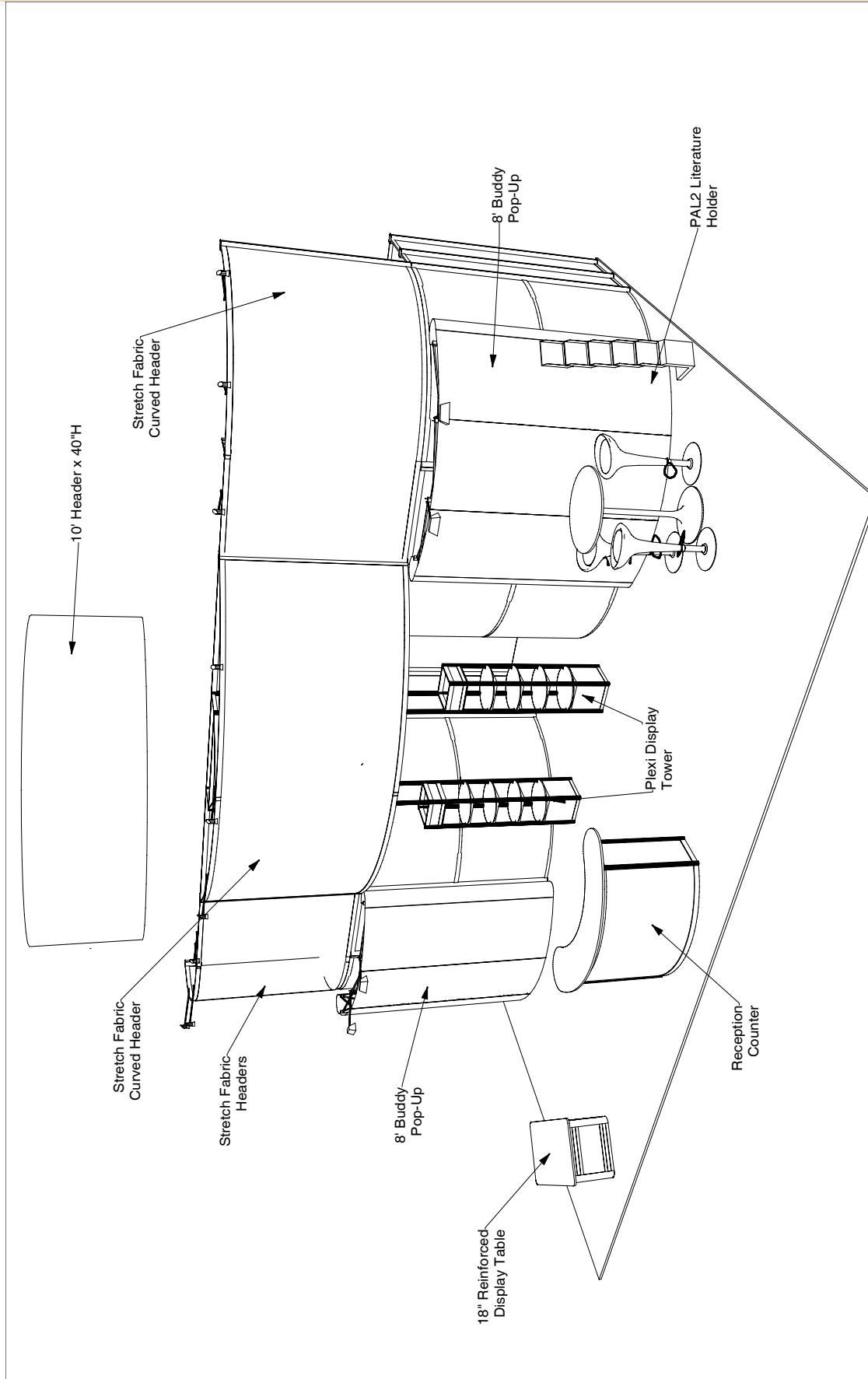
To ensure stability, it is best to assemble the unit from the corners and work outwards.



2-PIECE RAIL CONNECTION

Split rails are joined at the seam by rectangular connectors which slide into the center rail cavity, and are then secured with screws at each rail end. (Note: tighten only until snug- *Do not overtighten.*)

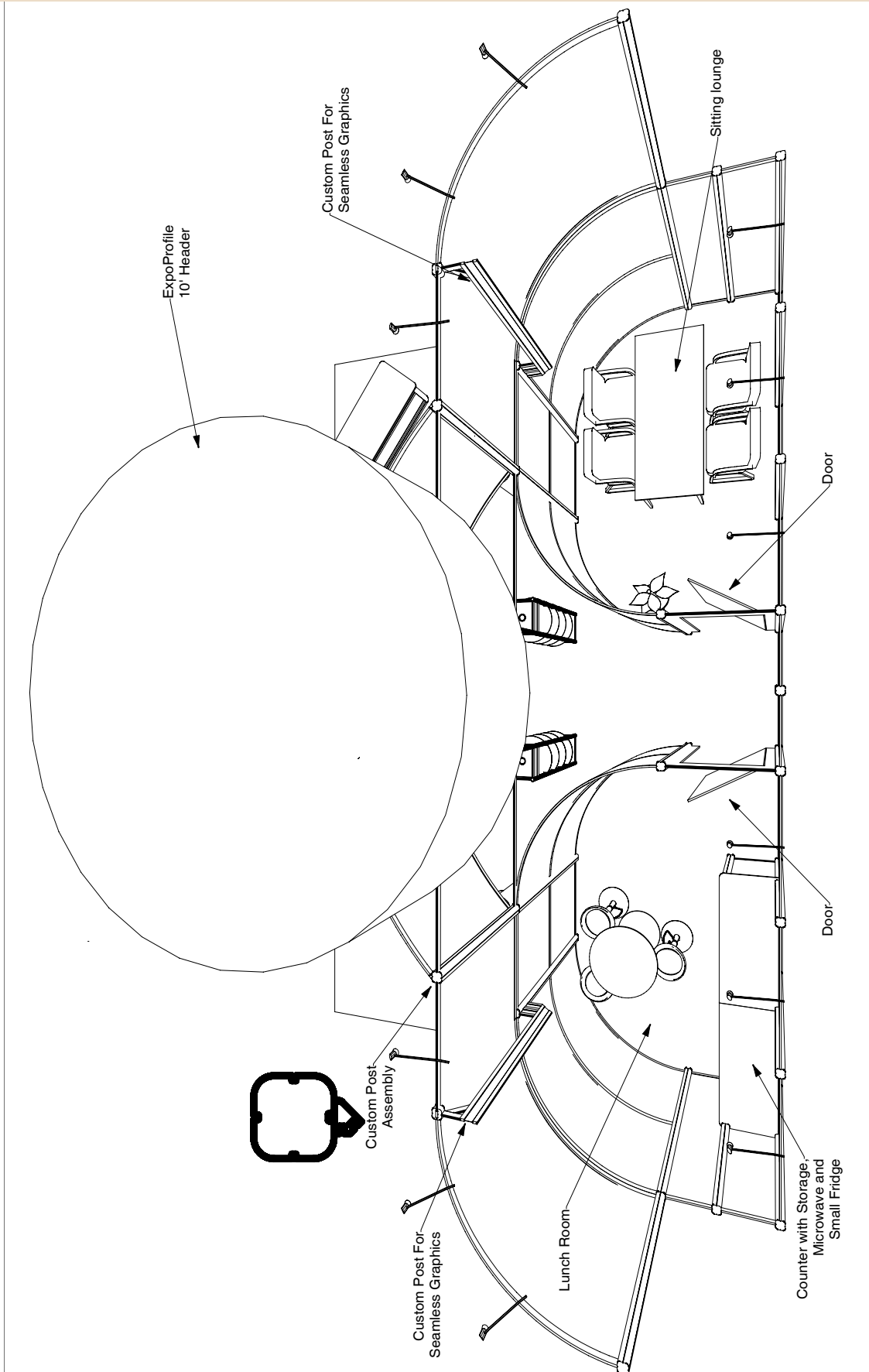
Isometric View



Client Name		DESCH	
Start Date		Dec 17, 2010	
Scale:		NTS	
Docket #		2010-3388	
Account Rep		Chris Waters	
Designer		NL/SYC	
Show & Booth #			
20 x 30' Exhibit Booth			
DRAWING NUMBER: 2 REVISION DATE: REVISED: Dec 21, 2010			



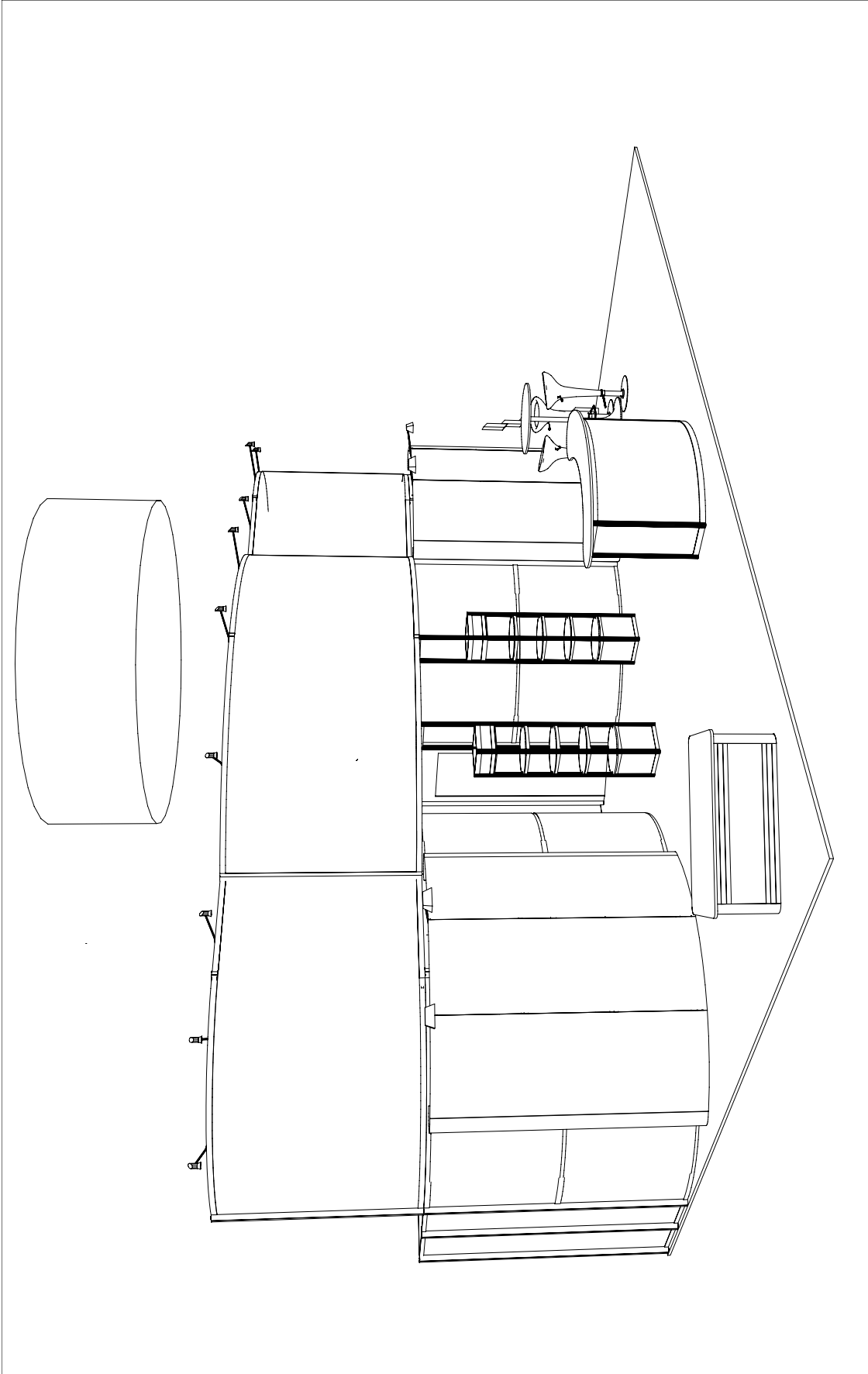
Isometric View




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DRAWING NUMBER: 2		20 x 30' Exhibit Booth		Designer	NL/SYC
REVISION DATE: REVISED: Dec 21, 2010		Start Date	Dec 17, 2010	Show & Booth #	-
		Scale:	NTS	Docket #	2010-3388

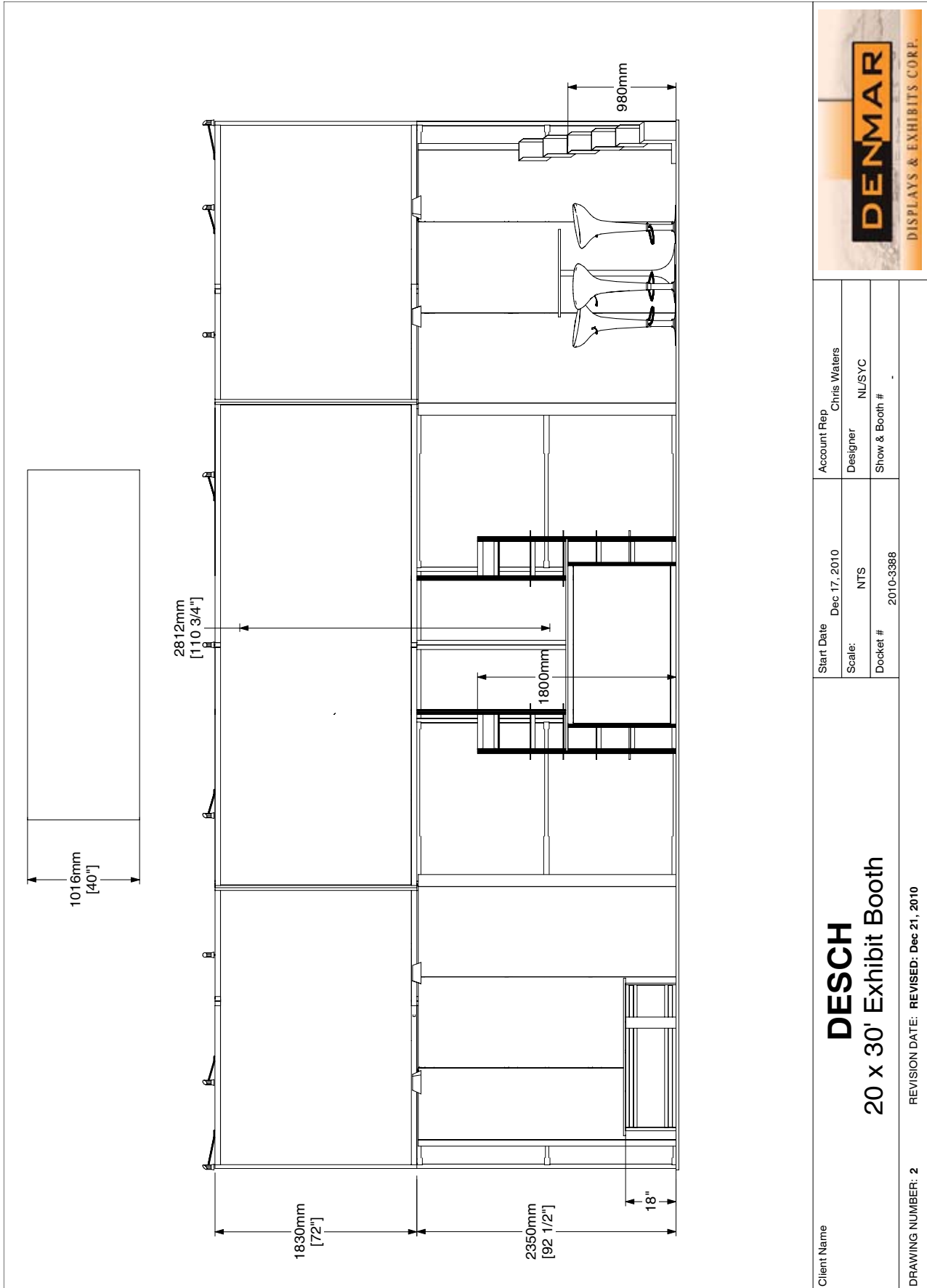


Isometric View

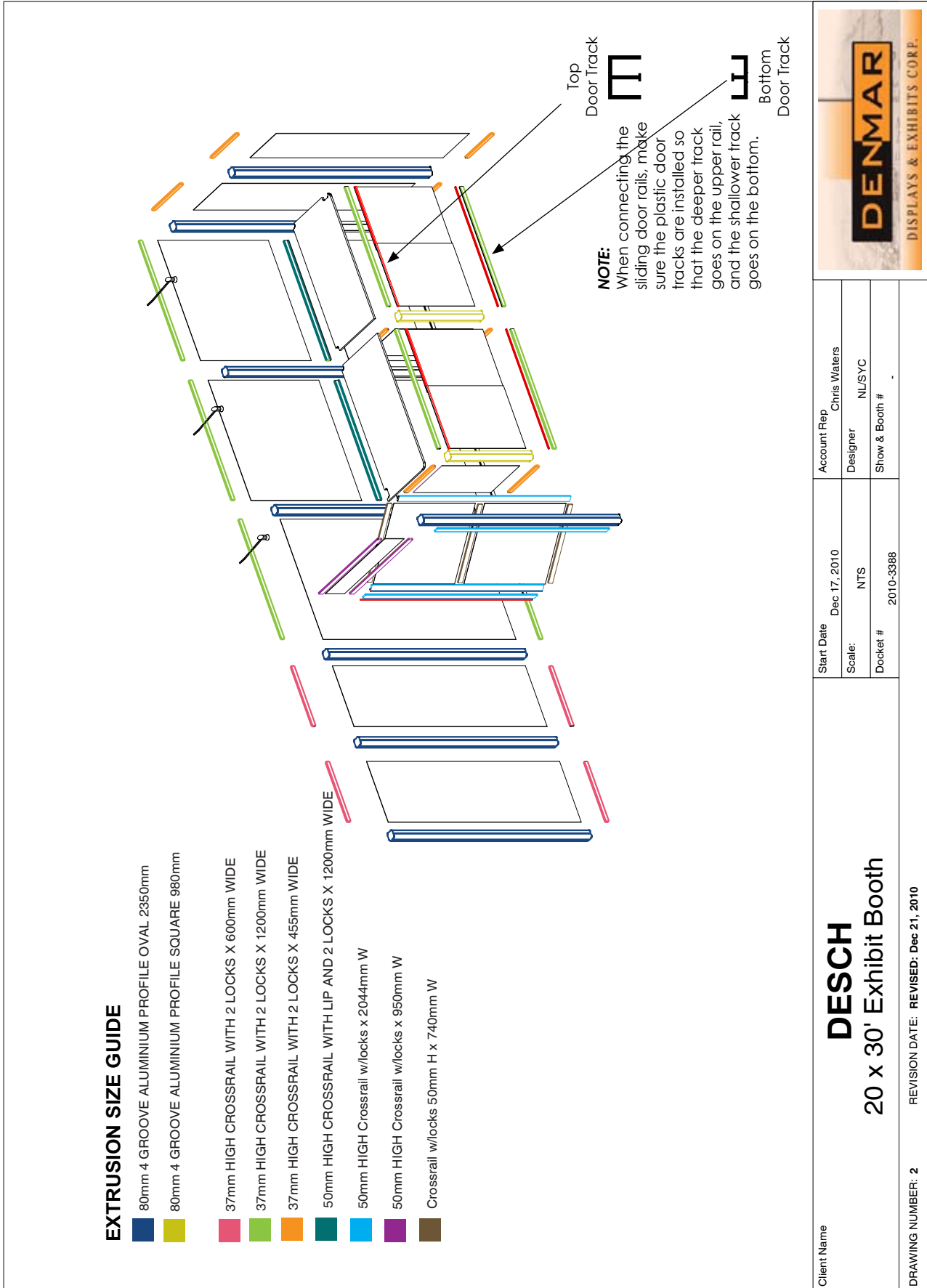


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Front View

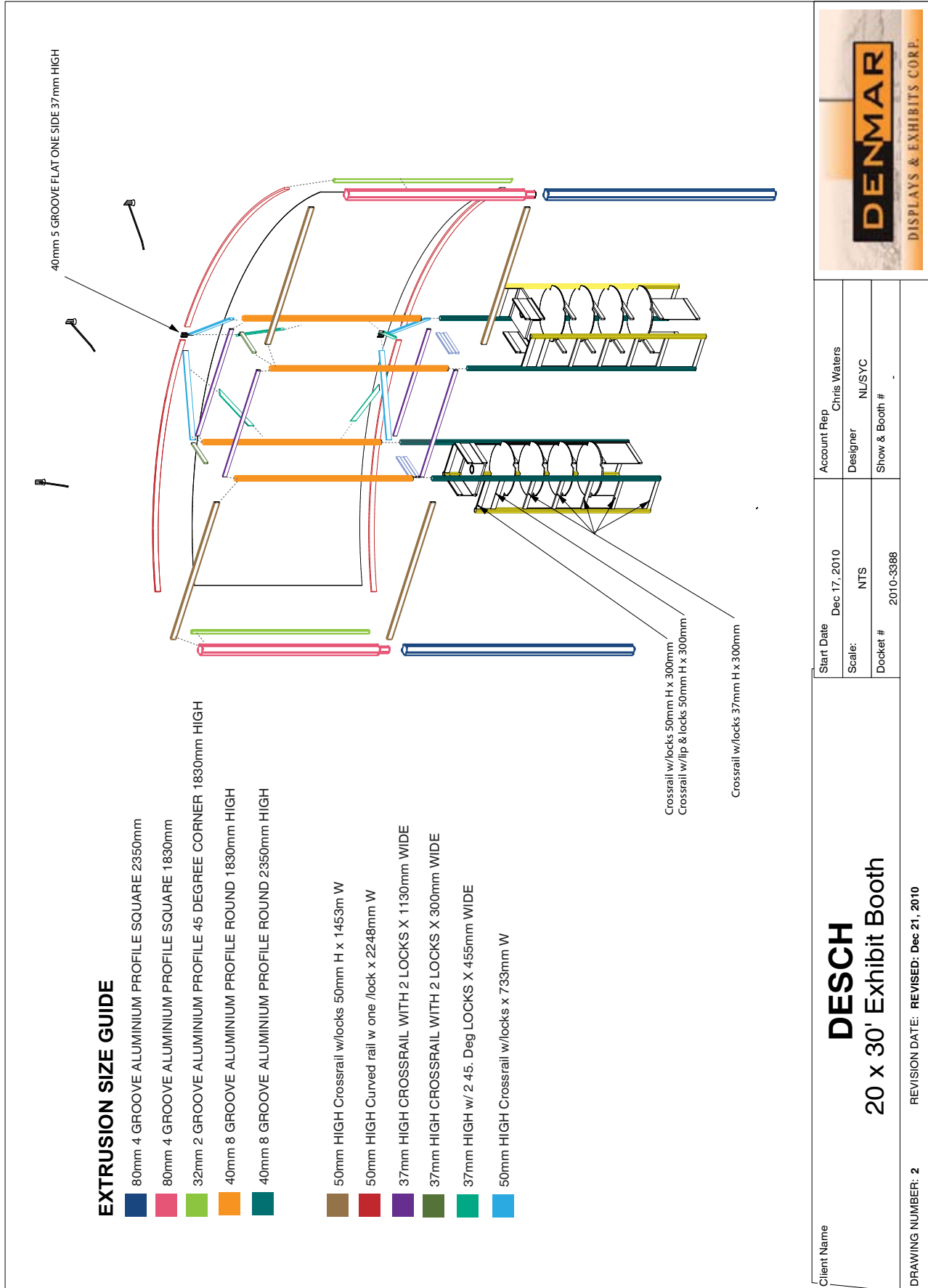


Exploded View



Client Name		Account Rep	
DESCH		Chris Waters	
20 x 30' Exhibit Booth		Start Date	Dec 17, 2010
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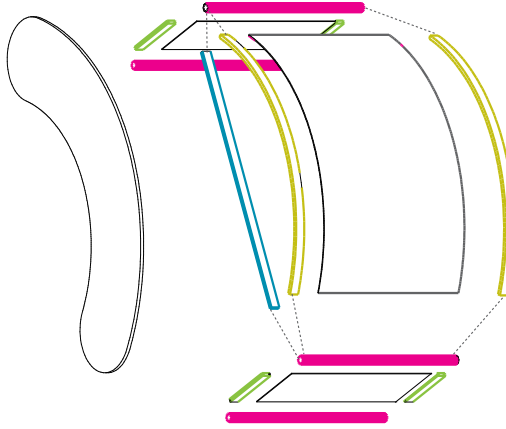
Exploded View



Exploded View

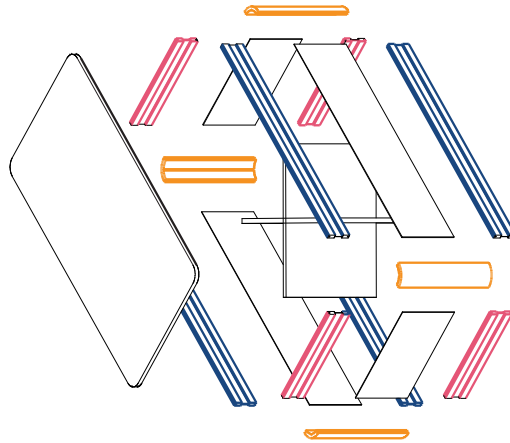
EXTRUSION SIZE GUIDE

- 40mm 8 GROOVE ALUMINIUM PROFILE ROUND 980mm HIGH
- 50mm CROSSRAIL WITH 2 LOCKS X D1939mm X L1379mm
- 50mm HIGH Crossrail w/locks x 1360m W
- 50mm HIGH Crossrail w/locks x 300mm W



EXTRUSION SIZE GUIDE

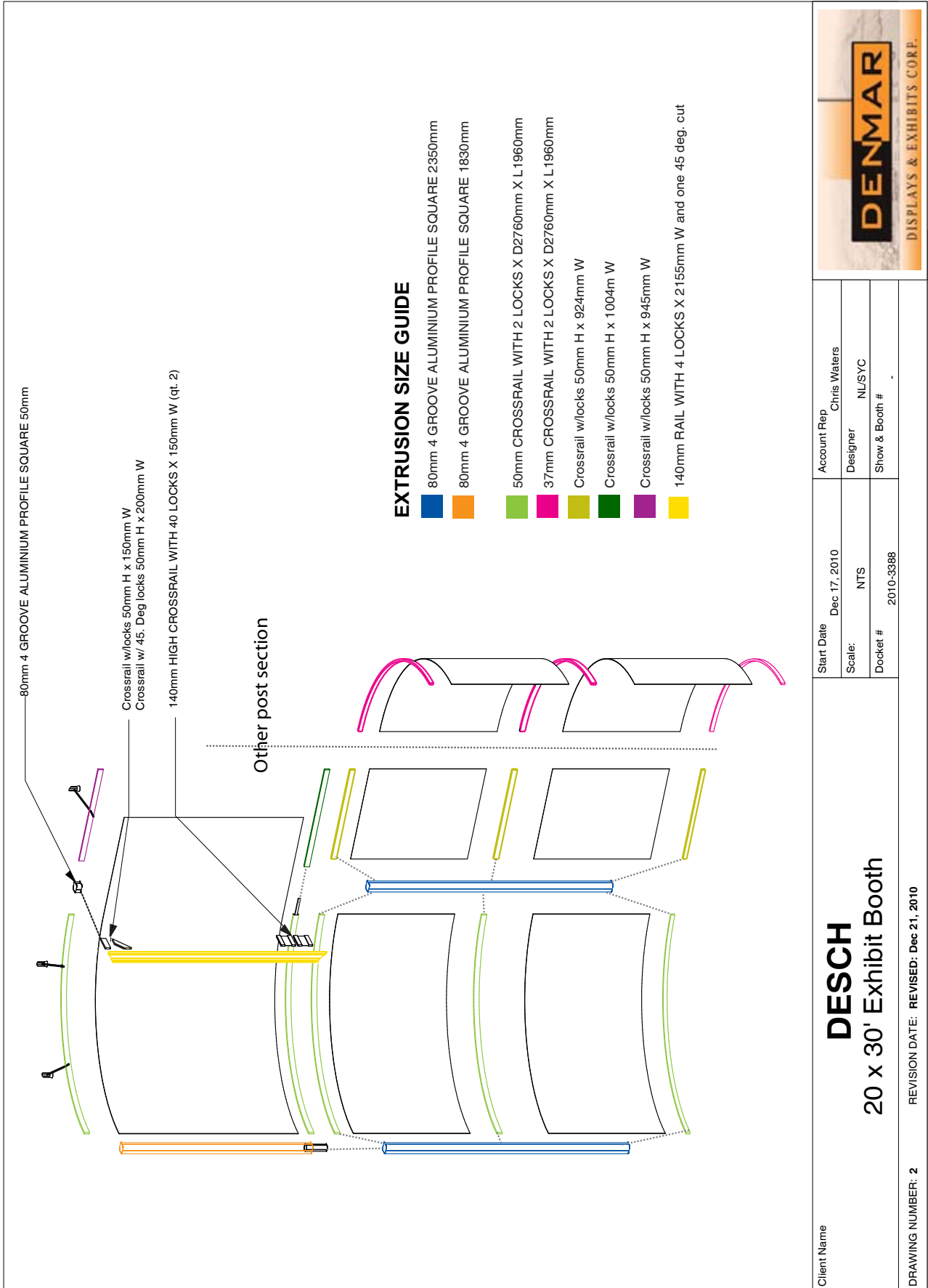
- 70mm CURVED END CAP EXTRUSION 457mm
- 104mm HIGH CROSSRAIL WITH 4 LOCKS X 1079mm W
- 104mm HIGH CROSSRAIL WITH 4 LOCKS X 470mm W



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		Docket #	2010-3388	Show & Booth #

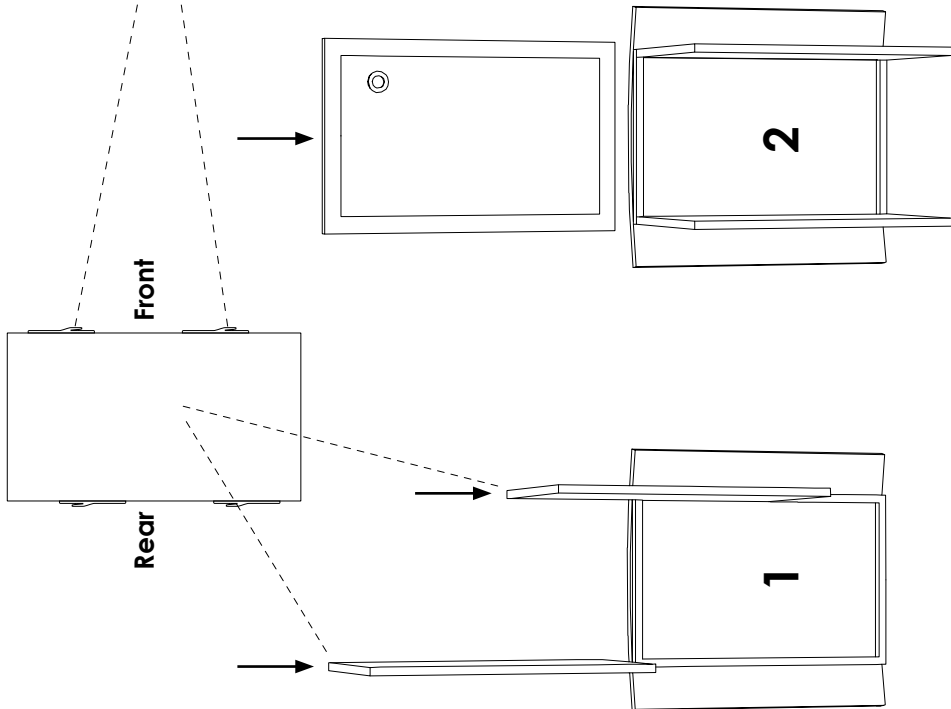
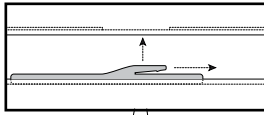


Exploded View



Counter Assembly

The two side counter panels (C2 & C3) have guide hooks along their edges which lock into corresponding slots on the front & rear panels (C1 & C4). The front edges of the side panels have downward facing hooks, while the rear edge hooks face up. Insert the front edge hooks of panels C2 & C3 into the slots on panel C1 and push down to lock them in place. Then align the slots on panel C4 with the rear edge hooks of panels C2 & C3, and push the panel down to secure it.



1. First attach the two side panels (C2 & C3) to the curved front panel (C1).

2. Then slide the rear door panel (C4) down along the edges of the side panels.

3. Insert the supplied shelf pins into their holes on the inside faces of panels C2 & C3, then slide the shelf down inside to rest on the pins.

4. The counter top sits on top. Guide blocks on the underside of the counter top help keep it seated.

Client Name:

ECTK-24
Counter Assembly (Exploded)

Start Date: N/A
Scale: NTS
Docket #: N/A

Account Rep
Designer
Show & Booth #

Packing Instructions

- All panels with pins **MUST** be packed **PINS UP**.
- Graphics **MUST** be rolled face out and placed in either box provided or cardboard pocket (pocket for flat graphics).
- Any brackets for visual equipment **MUST** be removed from panel prior to packing in case.
- Protective cardboard sheets **MUST** be placed between each panel.
- All hardware and keys **MUST** be returned with exhibit.
- Any lighting with exhibit **MUST** be either packed in boxes provided or wrapped in bubble wrap with cords neatly coiled.
- All connectors **MUST** be removed from panels.
- Any connectors **MUST** be either shrink wrapped together in 4 or bubble wrapped.
- Failure to follow these instructions will result in damage to exhibit, any damages will be billed at the cost of the installation company.